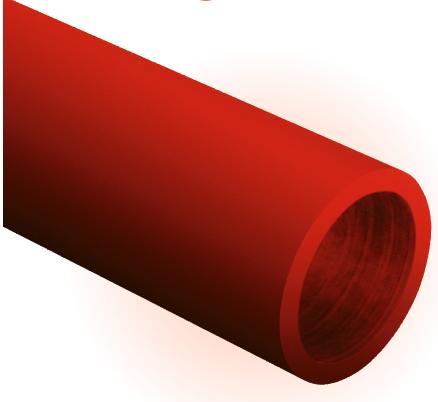
# **ESA RED** SLEEVE



## THE WORLD'S FIRST AND **ONLY ATEX AND CERISIE CERTIFIED EXPLOSION PROOF** PRINTING SLEEVE

Rossini's ESA RED SLEEVE has been specifically engineered and formulated for rotogravure printing with an Electrostatic Assist (ESA) system. The function of the **ESA RED SLEEVE** is to eliminate the ionization effect that occurs with traditional black rubber compounds with carbon black as the conductive element.

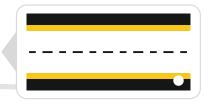
Sleeve for electrostatic assist printing with volumetric resistance, surface resistance, dynamic resistance and insulation values specific to the ESA systems supplied by Ace®, Eltex®, Enulec®, Hurletron®, RotaDyne® and Spengler®.



### **ESA Rubber**

Sleeve for printing with a Top-Loading electrostatic assist system with volumetric resistance, surface resistance, and insulation values specified by Ace, Eltex, Enulec, Spengler. Hardness: from 70 to 90 Shore A.

Sleeve for printing artificial wood and thin board with Direct-Charge or Top-Loading electrostatic assist systems. Volumetric resistance, surface resistance, and insulation values specified by Ace, Eltex, Enulec, Spengler. Hardness: from 80 to 95 Shore A.



## **COLOUR HARDNESS**

Colour codes applied to different sleeve models identify corresponding hardness levels.





# SPEEDWELL Sleeves



## Rossini s.p.a. HeadQuarters

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## Production facilities



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4305 Creek Park Drive Suwanee, GA 30024USA Tel.: +1 (678) 482-0835 Fax: +1 (678) 482-0837 Email: sales@rossini-na.com



Nucleo industriale de L'Aquila Comprensorio di Bazzano 67100 L'Aquila - Italy Tel.: +39 0862 44 561 Fax: +39 0862 44 15 32



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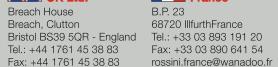
## Sales offices



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# SPEEDWELL SIEEVES



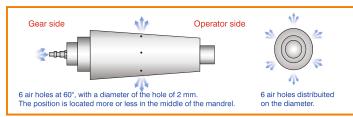


# SPEEDWELL Sleeve System

Rossini Speedwell Sleeve has been tried and tested in thousands of systems installed world over and has become a true reference point for leading Rotogravure printing and converting machines. The system consists of an air mandrel together with a wide range of fiberglass and fiberglass / carbon sleeves with specific coatings to ensure the greatest degree of flexibility for Rotogravure printing / Lamination and Coating.

Tapered Mandrel

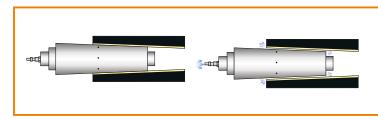
### The three assembly stages of a sleeve onto a mandrel



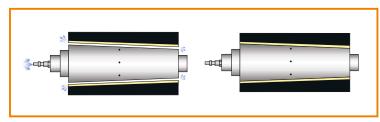
A) Speedwell Air Mandrel



change in the machine.



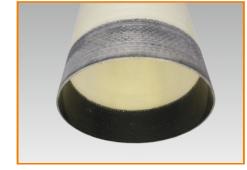
B) Mandrel with sleeve fitted just before the air holes



C) Mandrel with sleeve fully fitted



## **Rossini Carbo Sleeves**







Fiberglass

**Operator Side** 

**Motor Side** 

COMBINED FIBERGLASS AND CARBON FIBER TO MANUFACTURE A SOLID BUT FLEXIBLE SUPPORT FOR THE SLEEVES



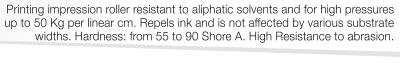
## **Rubber Covering**

A wide range of Fiberglass and Fiberglass / Carbon Sleeves with specific Coatings for every Rotogravure publication and Flexible Packaging application.



### Polycoat G Green Colour

Specifically formulated for applying dual-component solventless adhesives. Hardness: from 70 to 90 Shore A. Maximum working temperature of 160°C.





Printing impression roller for water-based inks and for alcohol-based inks. Disperses static charges via rubber and via carbon sleeve. Hardness: from 70 to 90 Shore.



Printing impression roller resistant to acetates, alcohols and MEK. Disperses static charges via rubber and via carbon sleeve. Hardness: from 55 to 85 Shore A. Maximum working temperature of 160°C.



Silicone elastomer designed for low surface tension / non-stick applications. Suitable for extrusion coating and cold seal applications. Hardness: from 60 to 85 Shore A. Maximum working temperature of 200°C.

Specifically formulated for coating hot melt and mono-component solventless adhesives. Hardness: from 60 to 90 Shore A. Maximum working temperature of 150°C.



Fluoroelasticomeric coating, resists contact with aromatic solvents (toluol, xylol) for specific applications. Hardness: from 70 to 85 Shore A. Maximum working temperature of 200°C

## **Idropol B Grey Colour**

The Idropol B can be used for different applications as it has very good resistance to abrasion. It can work well in contact with water, aliphatic solvent, oils & is resistant to Ozone. Hardness from 45 to 70 Shore A



A specially formulated soft rubber compound with a very high coefficient of friction and is specially used for layon rollers. Resistant to water, oils, aliphatic solvents, ozone & fat ink for offset printing.

It is an open cell compound used to spread the film on the roller on the winding section.





## **Rubber Rollers**

# STEEL BASE

Our steel bases are designed and manufactured exactly as per OEM's specifications & as per world standards set for the printing & converting industry. Some of the salient features of our Steel base construction are given below:

- Rossini does not manufacture the shaft with flange-type construction but always from a solid bar. This type of construction beside being more appropriate in our opinion, minimizes the balancing problems and allows to balance the rollers by making precise holes in the solid shaft at proper dia and radial position.
- Our construction shafts are always heat coupled and welded to the tube.
- No threading or grooves on Steel base while Rubber Covering. Rossini technology guarantees rubber adhesion on the steel base without any specific threading done on the surface of steel base for adhesion. This helps in increasing the life of the steel base maintaining a constant OD of the steel base during the years. In case of threading after a few occasions of re-rubberizing the OD of the steel base reduces which results in less thickness of the steel base & consequential loss of its mechanical properties.
- 0.03 mm Parallelism over the Rubber Surface.
- Highly precise bearing housing size tolerance maintained.
- Customized steel base with specialized construction for specific applications like printing,



